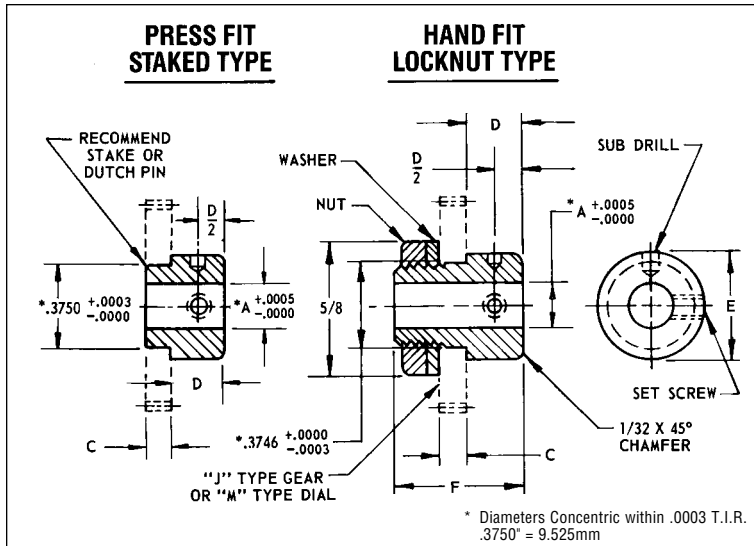


GEAR & DIAL HUB-PIN TYPE — 1/8", 3/16" and 1/4" ■ 3, 4 & 6mm Bores



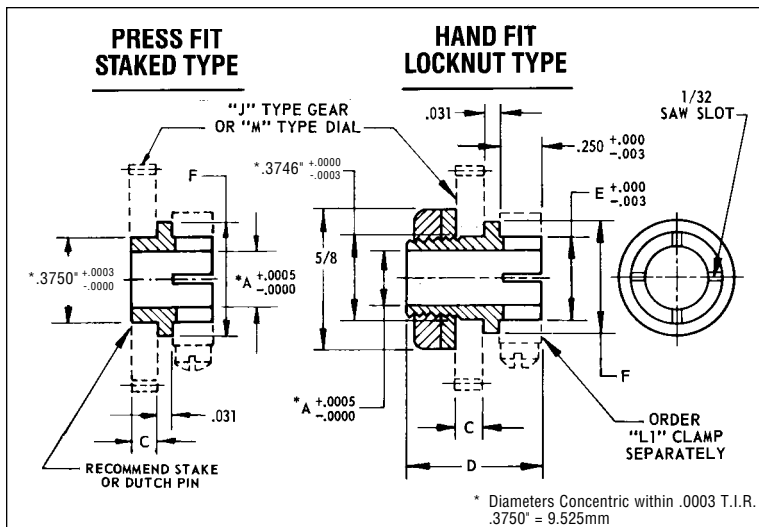
Material: 303 Stainless Steel

Hub Data					Sub Drill	Set Screw	Hand Fit Part No.	Press Fit Part No.
A	C	D	E	F				
.1248	.062 .125	.22	7/16	.53 .60	#69	#2-56	K1-9 K1-10	K1-1 K1-2
.1873	.062 .125	.22	7/16	.53 .60	#60	#4-40	K1-11 K1-12	K1-3 K1-4
.2498	.062 .125	.25	1/2	.53 .60	#50	#6-32	K1-13 K1-14	K1-5 K1-6

Dimensions Are In Millimeters.

Hub Data					Sub Drill	Set Screw	Hand Fit Part No.	Press Fit Part No.
A	C	D	E	F				
2.995	1.6	5.6	11.1	13.5	0.75	M2X0.4	MHU7-1	MHU6-1
2.995	3.2	5.6	11.1	15.2	0.75	M2X0.4	MHU7-2	MHU6-2
3.995	1.6	5.6	11.1	13.5	0.75	M2X0.4	MHU7-3	MHU6-3
3.995	3.2	5.6	11.1	15.2	0.75	M2X0.4	MHU7-4	MHU6-4
5.995	1.6	6.35	12.7	13.5	1.80	M3X0.5	MHU7-5	MHU6-5
5.995	3.2	6.35	12.7	15.2	1.80	M3X0.5	MHU7-6	MHU6-6

GEAR & DIAL HUB-SPLIT TYPE — 1/8", 3/16" and 1/4" ■ 3, 4 & 6mm Bores



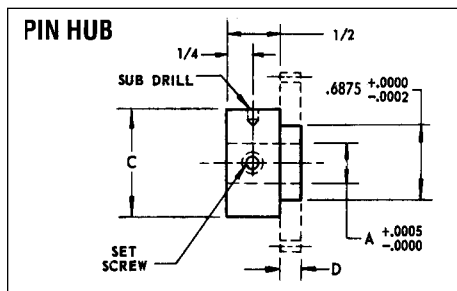
Material: 303 Stainless Steel

Hub Data					Hand Fit Part No.	Press Fit Part No.
A	C	D	E	F		
.1248	.062 .125	.53 .60	.188	7/16	K2-9 K2-10	K2-1 K2-2
.1873	.062 .125	.53 .60	.250	7/16	K2-11 K2-12	K2-3 K2-4
.2498	.062 .125	.53 .60	.312	1/2	K2-13 K2-14	K2-5 K2-6

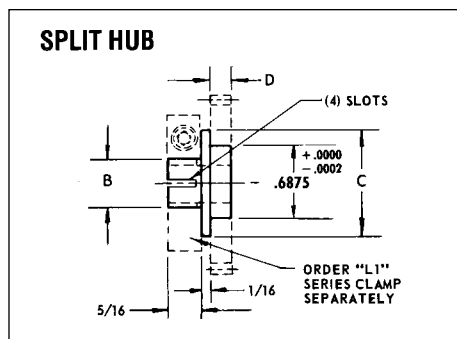
Dimensions Below Are In Millimeters

Hub Data					Hand Fit Part No.	Press Fit Part No.
A	C	D	E	F		
2.995	1.6	13.5	4.78	11.1	MHU9-1	MHU8-1
2.995	3.2	15.2	4.78	11.1	MHU9-2	MHU8-2
3.995	1.6	13.5	6.35	11.1	MHU9-3	MHU8-3
3.995	3.2	15.2	6.35	11.1	MHU9-4	MHU8-4
5.995	1.6	13.5	7.92	12.7	MHU9-5	MHU8-5
5.995	3.2	15.2	7.92	12.7	MHU9-6	MHU8-6

GEAR HUBS — 5/16", 3/8" and 1/2" ■ 8, 10 & 12mm Bores



Material: 303 Stainless Steel

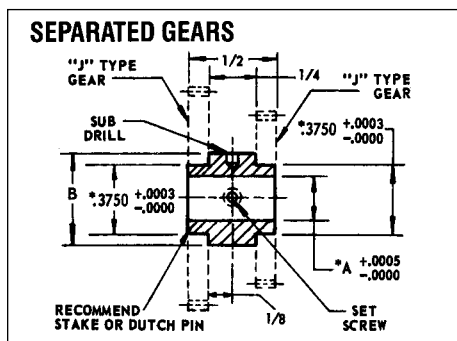


Hub Data					Split Hub	Pin Hub	
Shaft Size	A	B	C	D	Part No.	Set Screw	Part No.
5/16	.3123	.375	.875	3/16 1/8	K2-50 K2-50A	# 6-32	K1-50 K1-50A
3/8	.3748	.437	1.000	3/16 1/8	K2-51 K2-51A	# 8-32	K1-51 K1-51A
1/2	.4998	.562	1.250	3/16 1/8	K2-52 K2-52A	#10-32	K1-52 K1-52A

Dimensions Below Are In Millimeters.

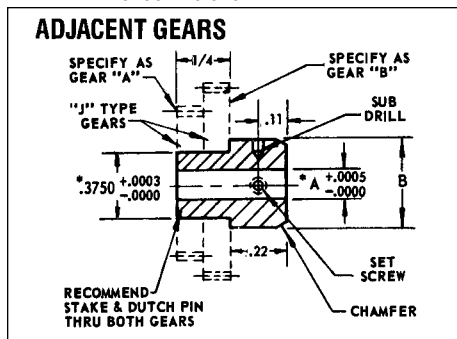
Hub Data					Split Hub	Pin Hub	
Shaft Size	A	B	C	D	Part No.	Set Screw	Part No.
8	7.995	9.52	22.22	4.76 3.18	MHU2-1 MHU2-2	M4X0.7	MHU1-1 MHU1-2
10	9.995	11.11	25.4	4.76 3.18	MHU3-3 MHU3-4	M5X0.8	MHU1-3 MHU1-4
12	11.995	14.29	31.75	4.76 3.18	MHU4-5 MHU4-6	M6X1	MHU1-5 MHU1-6

GEAR HUBS-CLUSTER — 1/8", 3/16" and 1/4" ■ 3, 4 & 6mm Bores



Material: 303 Stainless Steel

* Diameters Concentric within .0003 T.I.R.
 .3750" = 9.525mm



Hub Data					Adjacent Part No.	Separated Part No.
Shaft Size	A	B	Sub Drill	Set Screw		
1/8	.1248	7/16	#69	#2-56	BH-7	BH-4
3/16	.1873	7/16	#60	#4-40	BH-8	BH-5
1/4	.2498	1/2	#50	#6-32	BH-9	BH-6

Dimensions Below Are In Millimeters.

Hub Data					Adjacent Part No.	Separated Part No.
Shaft Size	A	B	Sub Drill	Set Screw		
3	2.995	11.11	69	M2X0.4 6H	MMH5-4	MMH5-1
4	3.995	11.11			MMH5-5	MMH5-2
6	5.995	12.7	50	M3X0.5 6H	MMH5-6	MMH5-3